

REFRIGERATED & INSULATED PANEL MANUFACTURER

Toronto, Ontario

Fully Automated Lines
<p>Custom built G-Brothers fully automatic garage door panel & foaming line c/w 10,000 lbs capacity uncoiler, puller, marking press, 30' long x 3' wide transfer conveyor, strengthener (24) station roll formers, top panel c/w (3) uncoilers, strengthener (14) station double sided roll former, 60' powered roller conveyor, (6) infrared heaters, foaming head, 40' double belt press, 2" x 3" capacity, KMC Korea Machinery Corp automatic cut off saw, automatic pin wheel off loader, transfer belt, conveyor, assorted stacker & extra profiles</p>
<p>Walk-in cooler, custom built fullr automatic cut to length line c/w Coilmatic model ARP4860 15,000 lbs capacity uncoiler & coil loader 4' capacity puller, (6) station punch, 4' capacity hydraulic shear, 18' long powered transfer conveyor, (8) station double</p>
<p>Custom built residential man door line c/w (10) station double sided roller former, 24' steel roller transfer conveyor, powered double roll stacker, (2) six station top bottom roll former, 8' long powered transfer double belt, 45' press</p>
<p>Custom built automatic U-channel line c/w (2) 5,000 lbs capacity uncoilers, straightener, punch, (2) magnetic conveyors 8' long, (4) sided, (10) station, roll former & automatic off-loader</p>
<p>Fully automatic cut-to-length line c/w G-Brothers 20,000 lbs capacity uncoiler, roll transfer, Cart custom built (5) head slitter, 60" capacity, hydraulic powered shear, 60" capacity 10' long off-load powered conveyor & scissor lift table, G-Brother 20,00</p>

Scott line c/w TOE model 109 folder, 15' long bed, 15' transfer conveyor, (2) seventeen station double sided roll formers & Baldor electric motors
Line 2 Residential Fridge door line, c/w Corno Marco cattenaeo, model HSC 10,000 bender 48" capacity shear & (2) 90° rotary bending presses
Presses
Edge Industries model 436310003 120' long custom built double belt conveyor press
Star fully automatic custom built (5) station rotary polyurethane panel press, 4' x 8-1/2' capacity
Contex double table 26' long capacity, 6-1/2 wide panel & door press, 6" capacity
2000 Corno Marco 14 station punch press c/w
1998 Fagor model 551-00-010 multi station punch press
Scott 7' long x 4' wide polyurethane door press,
Jig for insulated cabinets 4'wide x 3'deep x 6' high capacity
Foaming Machines
2009 Gusmer model RC200 foaming machine, s/n SN8024
Hennecke Machinery model 6441 polyurethane foaming machine
1998 VEB foaming machine c/w new pumps
Roll Formers
Custom built (14) station roll former
Custom built (9) station roll former c/w 36" capacity
Saws
1995 Friggi model 3V500 SCTRSP travelling head cnc automatic band saw c/w 5' throat

Hydmech model S20 Series 2 metal cutting band saw
Stema model SL400 312 panel saw
Thomas chop saw
Dewalt mitre saw c/w 12" blade
King mitre saw c/w 12" blade
Rolling Stock
1997 Linde model SB2370 S30 diesel powered side loading lift truck
(19) 8' x 4' rubber wheeled steel frame carts c/w four wheel steer
2002 Linde model H300 diesel powered forklift, 6,000 lbs capacity c/w three stage mast, side shift & outdoor tires, s/n 351HD1H02047430
2002 Linde model H300 diesel powered forklift, three stage mast, side shift, outdoor tires, s/n 351H02047630
2002 Linde model H300 diesel powered 6,000 lbs capacity forklift, three stage mast, side shift & outdoor tires, s/n 351ST03027830
Quadrex model 33SRT propane powered scissor lift, 1,200 lbs capacity, s/n 10600108
(3) MEC model 2548HT electric powered scissor lift, s/n 7101339
Clark model G5000 propane powered forklift, two stage mast, 15,000 lbs capacity, solid tires
Ford model 5500 diesel powered front end loader no id plate
Yale model ERC100HDN36SU108 electric powered forklift, 10,000 lbs capacity
Clark model 25EGPX propane powered forklift c/w 3,500 lbs capacity, three stage mast, side shift & outdoor tires
MEC model 2034HT 20' scissor lift, s/n 8102663
Datusun model 5000 propane powered forklift, two stage mast, solid tires & 3,000 lbs capacity
(2) Clark model 6700 & 6200 automatic floor cleaners

Raymond model 38CSR30TT 3,000 lbs capacity, 36 volt narrow isle side loading fork lift
Vacuum Lifts
1998 Fagor model 560-06-0118 vacuum lift transfer station
Scott vacuum transfer lift
Welders
Miller model Millermatic 251 welder
Miller model Syncowave 180SD welder
Miller model CP300 welder
Table Routers
2001 Bulleri model FPF3230 double table router, s/n 00031
Manual single head router
Pullers Straightener Uncoilers
Bradbury 52" capacity straightener c/w punch & Bradbury 52" capacity puller
1967 Bradbury model 20UMKII 20,000 lbs capacity & 54" coil capacity uncoiler
Bradbury puller, 48" coil capacity
Bradbury uncoiler 15,000 lbs capacity, c/w 52" coil capacity
(2) Custom built 3' capacity hydraulic/pullers c/w (2) station punch, & 20' long powered transfer conveyor
Hoists
Unifran 3 ton capacity single girder bridge crane c/w top riding end trucks, under slung hoist & 35' runway
(2) Gantry cranes c/w manual & powered chain lifts
Assorted powered & manual chain hoists, 1/2 ton capacity to 2 ton capacity on skids
6,000 lbs capacity under slung crane trolley hoist
O'Brien 6,000 lbs capacity jib

Gantry crane c/w 1/2 ton electric chain hoist
Fabrication Equipment
Accurpress model 7130 press brake
1987 Gasparin model C03706 12' capacity hydraulic shear
BK 60" capacity puller c/w BK 60" capacity hydraulic shear
1981 Adira model QH3025 press brake
Omera model OMMY10 iron workers
Pratt Whitney model M1506 key setter
(2) Laminators 4' capacity
TPR model 920 3' radio arm drill c/w drill block
Heald model 25A rotary table surface grinder
Harvey Butterfly model GLG812 surface grinder
Raw Materials
Approximately 10,000 fan motors, 9 watt, 115 volt, fan
Approximately 5000 fan motors, 9 watt, 230 volt,
Air Compressors
1981 Manchester model RAA screw compressor, 10 hp, s/n H2412-3
Tank mount, V-twin, 10 hp air compressor
Miscellaneous
Assorted insulated freezer panels, all sizes
(5) Skids belt conveyor
(2) Blue Giant 15'x7' capacity
Robopac model SPIROR 620H strapping machine 2 ft capacity
Calwell model 605-10-48 powered clamp, 10 ton capacity
Plymovent multi dust collection system
General single bag dust collector
(2) Smoke eaters
Graco pump unit
1989 Handte model STW12 dust collector